

TOYOTA

Tacoma

2016

Chrome Tailgate Letter Inserts

Part Number: 00016-35071

Accessory Code: JB2200



Conflicts

Note:

Kit Contents

| Item # | Quantity Req'd. | Description |
|--------|-----------------|----------------------|
| 1 | 1 | Tacoma Tailgate Logo |
| 2 | | |
| 3 | | |
| 4 | | |
| 5 | | |
| 6 | | |
| 7 | | |
| 8 | | |
| | | |

Hardware Bag Contents

| Item # | Quantity Req'd. | Description |
|--------|-----------------|-------------|
| 1 | | |
| 2 | | |
| 3 | | |
| 4 | | |
| 5 | | |
| 6 | | |
| 7 | | |
| 8 | | |
| | | |

Additional Items Required For Installation

| Item # | Quantity Req'd. | Description |
|--------|-----------------|-------------|
| | | |

Recommended Tools

| | |
|---------------------------|-------------------------|
| Safety Tools | |
| | |
| | |
| Special Tools | |
| | |
| Installation Tools | 2" Rubber Roller |
| | Clean Lint Free Cloth |
| | |
| | |
| | |
| | |
| | |
| | |
| Special Chemicals | Alcohol/Water 50/50 Mix |
| | |
| | |

Color Applicability/Trim Level

[illegible]


General Applicability


Recommended Sequence of Application


| Item # | Accessory | |
|--------|-----------|--|
| 1 | | |
| 2 | | |
| 3 | | |


*Mandatory


Legend


 **STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.

 **OPERATOR SAFETY:** Use caution to avoid risk of injury.

 **CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

 **TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.

 **REVISION MARK:** This mark highlights a change in installation with respect to previous issue.

 **SAFETY TORQUE:** This mark indicates that torque is related to safety.

SPECIAL NOTE: Installation Sequences

After TMS and Safety mandated preparatory steps have been taken, the installation sequence is the suggested method for completing the accessory installation. In some instances the suggested sequence is written for one associate to install and in others the sequence is given as part of a team accessory installation. Unless otherwise stated in the document, the associates may perform the installation steps in any order to make the installation as efficient as possible while maintaining consistent quality.

Procedure

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, re-checking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Vehicle Preparation

Note: The room, parts & vehicle temperature must be between 60 & 90 degree F for optimum installation.

1. Clean area of application – recessed TACOMA area in Tailgate – with 50/50 alcohol-water solution. Dry Application area with a clean lint-free wipe. Discard the wipe after a single use. Fig. 1



Fig. 1

INSTALLATION : TACOMA TAILGATE:

1. Remove clear protective cover on top of letters. Fig. 2
2. Then carefully remove spacing template surrounding letters. Fig. 3 & 4.

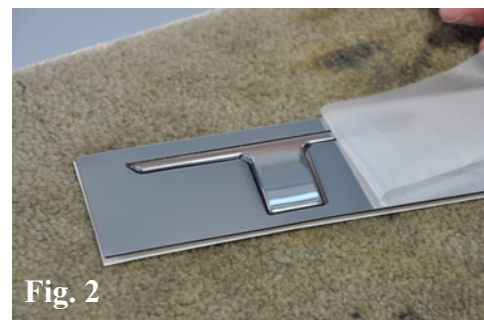


Fig. 2



Fig. 3

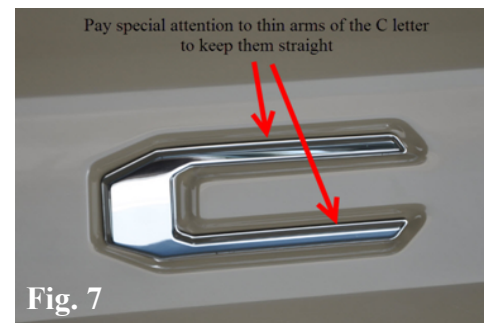


Fig. 4

3. Remove letters without touching adhesive on back; remove one letter at a time. Fig. 5.
4. Install each letter by lining up edge & centering in opening of stamped area in tailgate. Fig. 6. After checking to insure the letter is centered & level, press firmly to insure adhesion.

SPECIAL NOTE: PAY SPECIAL ATTENTION TO THIN STROKES OF THE LETTER “C” TO KEEP THEM STRAIGHT. FIG. 7

5. After all letters have been applied, placed a clean cloth over the letters & gently roll with a 2” rubber roller.
6. The TACOMA logo has been successfully applied. Fig. 8



Audit Criteria

1. Vehicle to Graphic Compatibility:
 - 1.1 Vehicle must have the appropriate Tacoma Tailgate Logo.
2. Cleanliness Under Graphic Surface:
 - 2.1 Surface under & around the around the graphic application area must be clean & free of foreign materials.
3. Alignment:
 - 3.1 Tacoma Tailgate Logo must maintain consistency in placement & alignment on unit.
4. Uniform & Consistent Adhesion:
 - 4.1 All letters, especially corners, must be completely & evenly adhered to vehicle surface.
No edges lifting are allowed.